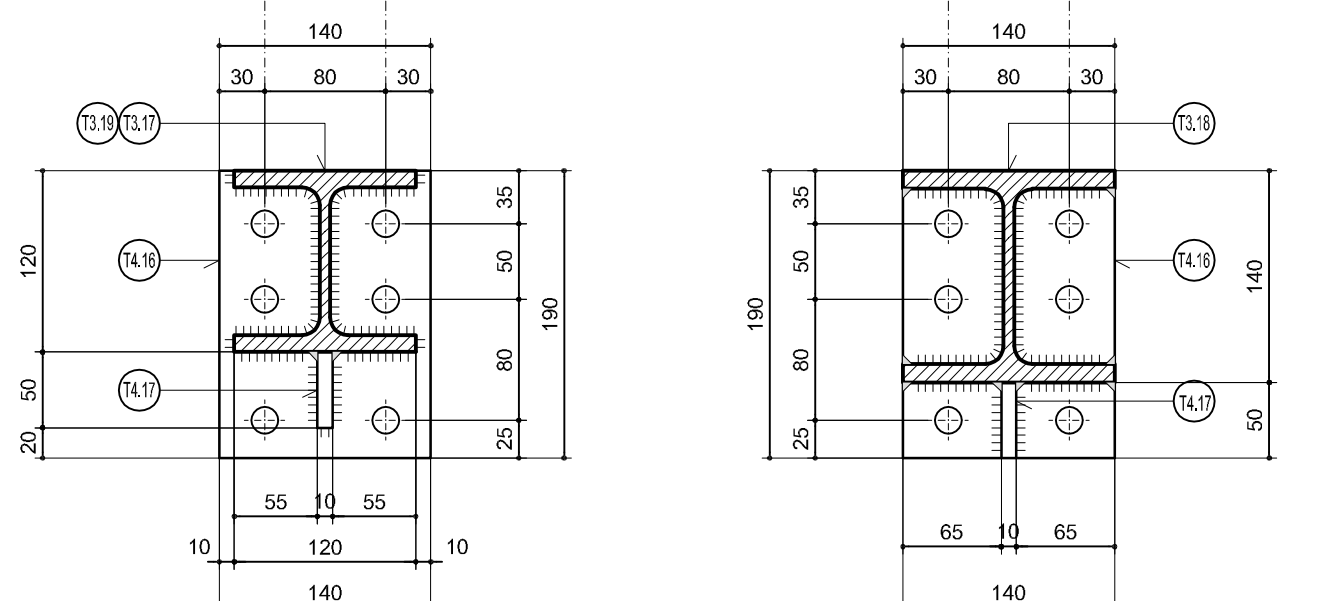
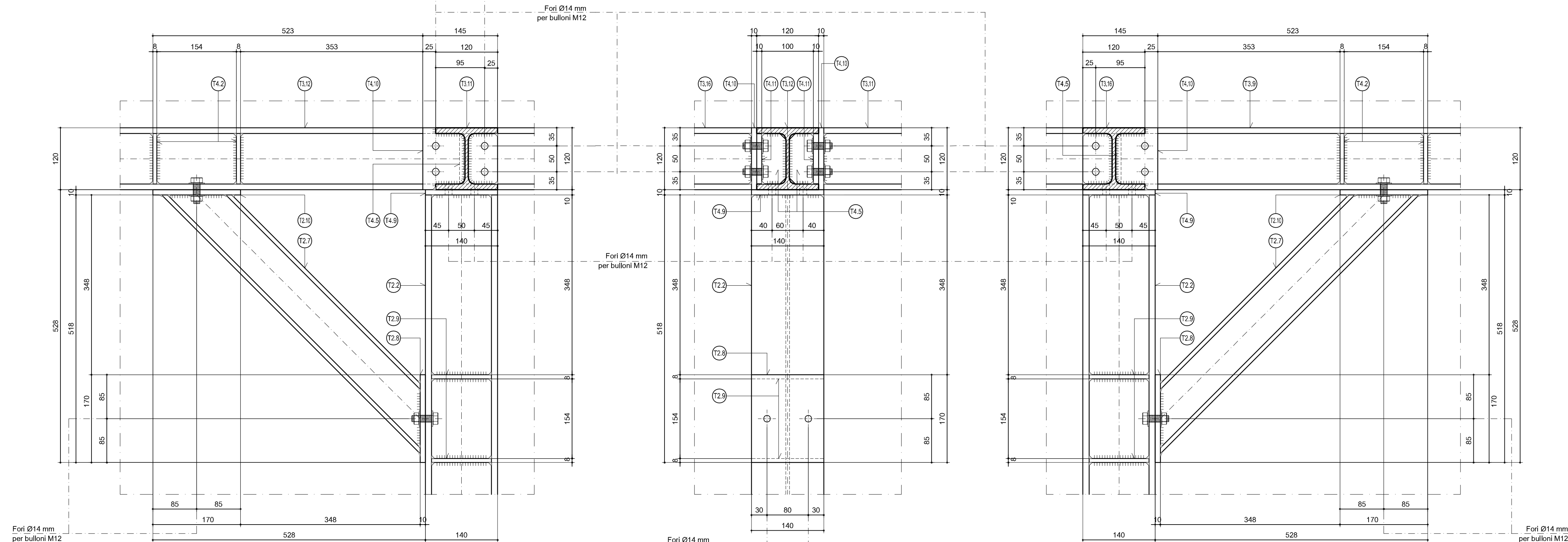
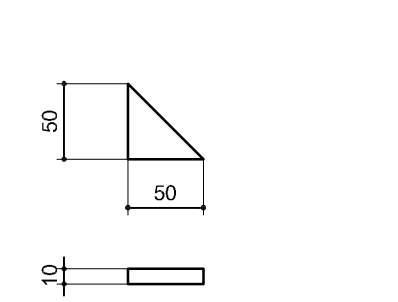
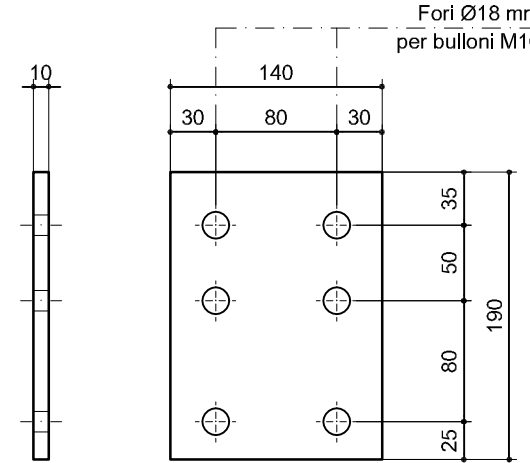
[illegible]

Piatto T4.17
▴ Piatto triangolare 50x50x10 mm
scala 1/5 - quote in mm



Fori Ø14 mm
per bulloni M12

140

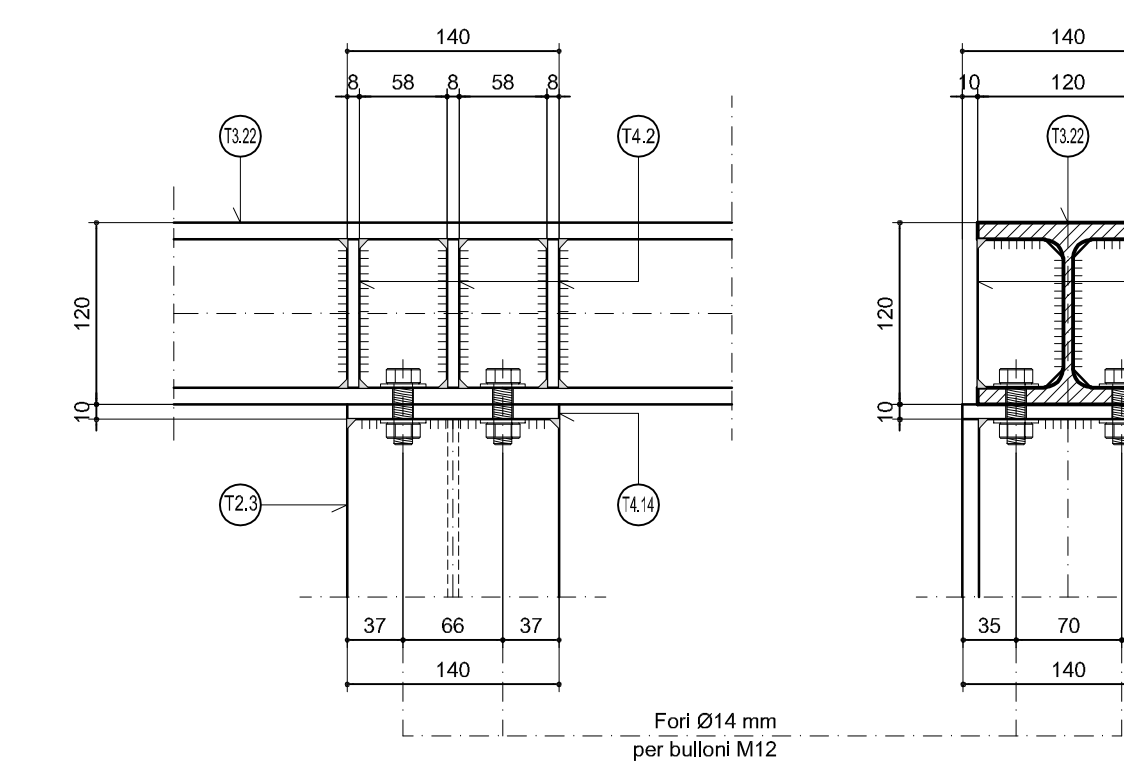
37 66 37

10 70 10

140

11.2 14.2 12.3

14 12



Technical drawings of a rectangular frame, likely a component of a vehicle's structural system, showing three views: a top view, a side view, and a cross-section.

Top View: The frame has an overall width of 120 mm and a height of 120 mm. The central opening is 70 mm wide and 70 mm high. The frame consists of two main horizontal sections, each 25 mm thick, separated by a 70 mm gap. The top section has a 10 mm wide flange on its left side. The bottom section has a 10 mm wide flange on its right side. Callouts 110, 115, and 120 indicate specific dimensions or features.

Side View: The frame has an overall width of 120 mm and a height of 120 mm. The central opening is 70 mm wide and 70 mm high. The frame consists of two main vertical sections, each 25 mm thick, separated by a 70 mm gap. The left section has a 10 mm wide flange on its top side. The right section has a 10 mm wide flange on its bottom side. Callouts 110, 115, and 120 indicate specific dimensions or features.

Cross-section: The frame has an overall width of 120 mm and a height of 120 mm. The central opening is 70 mm wide and 70 mm high. The frame consists of two main horizontal sections, each 25 mm thick, separated by a 70 mm gap. The top section has a 10 mm wide flange on its left side. The bottom section has a 10 mm wide flange on its right side. Callouts 110, 115, and 120 indicate specific dimensions or features.

per la figura 1

Piatto T4.22
 D Piatto sagomato 56x116x8 mm
 scala 1/5 - quote in mm

Technical drawing of the Piatto T4.22 plate, showing front, side, and detail views with dimensions in mm.

Front View (Top): Shows the plate with overall dimensions 140 mm (width) and 116 mm (height). The top flange has a width of 56 mm. The plate is 8 mm thick. Dimensions for the top flange include 41 mm, 8 mm, and 41 mm. The bottom flange has a width of 64 mm. The central hole has a diameter of 16 mm. The distance from the top edge to the center of the hole is 90 mm. The distance from the bottom edge to the center of the hole is 50 mm. The distance from the side edge to the center of the hole is 20 mm.

Side View (Bottom): Shows the plate with overall dimensions 140 mm (width) and 116 mm (height). The top flange has a width of 56 mm. The plate is 8 mm thick. Dimensions for the top flange include 41 mm, 8 mm, and 41 mm. The bottom flange has a width of 64 mm. The central hole has a diameter of 16 mm. The distance from the top edge to the center of the hole is 90 mm. The distance from the bottom edge to the center of the hole is 50 mm. The distance from the side edge to the center of the hole is 20 mm.

Detail View (Right): Shows the detail of the central hole with a diameter of 16 mm. The distance from the top edge to the center of the hole is 90 mm. The distance from the bottom edge to the center of the hole is 50 mm. The distance from the side edge to the center of the hole is 20 mm.

Section View (Bottom): Shows the plate with overall dimensions 140 mm (width) and 116 mm (height). The top flange has a width of 56 mm. The plate is 8 mm thick. Dimensions for the top flange include 41 mm, 8 mm, and 41 mm. The bottom flange has a width of 64 mm. The central hole has a diameter of 16 mm. The distance from the top edge to the center of the hole is 90 mm. The distance from the bottom edge to the center of the hole is 50 mm. The distance from the side edge to the center of the hole is 20 mm.

Technical drawing of a rectangular plate. The plate has a total width of 140 and a total height of 140. There are four holes arranged in a 2x2 grid. The horizontal distance between the center of the left holes is 45, and the horizontal distance between the center of the right holes is 50. The vertical distance between the center of the top holes is 40, and the vertical distance between the center of the bottom holes is 60. The distance from the top edge to the center of the top holes is 40, and the distance from the bottom edge to the center of the bottom holes is 40. The distance from the left edge to the center of the left holes is 45, and the distance from the right edge to the center of the right holes is 45. The diameter of each hole is indicated as $\varnothing 10$ per bulla.

Technical drawing of a mechanical part. The front view (top) shows a rectangular part with a total width of 145 mm. The width is divided into three sections: 25 mm on the left, 95 mm in the center, and 25 mm on the right. The height of the front view is 10 mm. The side view (bottom) shows a rectangular part with a total height of 95 mm. The height is divided into three sections: 24 mm at the top, 50 mm in the middle, and 24 mm at the bottom. The side view shows four circular features arranged in a 2x2 grid. The text 'Fori per bull.' is written to the right of the front view.

Technical drawing of a mechanical part. The front view (top) shows a rectangular part with a total width of 120 and a total height of 120. The top surface has a central rectangular feature with a width of 70 and a height of 25. The side view (bottom) shows a rectangular part with a total width of 10 and a total height of 120. The side view shows a central rectangular feature with a width of 70 and a height of 25. The dimensions are labeled as follows: 10, 120, 120, 25, 70, 25, 30, 50, 30.

The technical drawing shows two views of a mechanical component. The left view is a side profile with a total width of 10 mm. The right view is a top-down or front view showing a rectangular shape with overall dimensions of 96 mm by 90 mm. Internal features include four circular holes arranged in a 2x2 grid. Dimension lines indicate various measurements: a vertical distance of 24 mm from the bottom edge to the first hole row, a horizontal distance of 20 mm from the left edge to the first hole column, a horizontal distance of 50 mm between the two hole columns, and a horizontal distance of 20 mm from the second hole column to the right edge. A dashed line labeled 'F per' points to the right edge.

Technical drawing of the base plate (Piastrina di base) showing dimensions and mounting holes. The plate is 145mm wide and 120mm high. It has four mounting holes (Ø14mm) arranged in a 2x2 grid. The distance between the holes is 95mm horizontally and 50mm vertically. The distance from the edges to the holes is 25mm horizontally and 35mm vertically. The plate is made of 10mm thick material.

Technical drawing of a rectangular block. The overall dimensions are 140 (width) and 120 (height). The top surface is divided into three sections: a central section of 100 and two side sections of 20 each. The height is divided into three sections: a top section of 35 and two bottom sections of 35 each. A section line is shown on the left side, with the label 'Fari & per bull'.

CARATTERISTICHE MATERIALI

ACILI PER CARPENTERIE METALLICHE	D.M. 17/01/2018 - UNI EN 10205 - 10210 - 10218-1
- PROFILI PER ELEMENTI STRUTTURALI (STRUTTI)	CS 25
- BOLLONI E CAVI DI RESISTENZA	CS 8.8
- BASSE FILETTATE PER ANCORAGGI A TERRA	CS 8.8

TRATTAMENTO SUPERFICIALE DEGLI ACCIAI

Protezione da corrosione mediante verniciatura

ZINCATURA A CALDO

1. PRETRATTAMENTI SUPERFICIALI
2. ELENARE TUTTI I TIPI DI SALINITÀ E LE TRACCE DI VERNICI CON TONCHI MECCANICI QUASI SABBIAIUTA, LUNATA O CON LUSO DELLA PAPA, PER ELIMINARE SOSTANZE GIULI RUGGINE, CALAMINA, GLI GRASSI, SAPONI ECC. PROVVEDERE A SGROSSAGGIO MEDIANTE IMMERSIONE IN SOLUZIONE ALCALINA DI ALCALITÀ IN ALCUNE E SUCCESSIVAMENTE A DECAPOSSAGGIO MEDIANTE IMMERSIONE IN SOLUZIONE DI ACIDO CLORIDRICO.
3. PROVVEDERE AL LAVAGGIO MEDIANTE IMMERSIONE IN VASCA DI FLUSSAGGIO CON SOLUZIONI DI SALI DI ZINCO E AMMONIO ALTERNANDO IL PRETRATTAMENTO SOTTOFORE PER ELEMENTI AD ASSOCIAZIONE E DISASSOCIAZIONE.

ZINCATURA

1. IMMERSIONE IN BAGNO DI ZINCO FUSO A TEMPERATURA COMPRESA TRA 440° E 460°C
2. VERIFICARE I TEMPI DI PERMANENZA NEL BAGNO IN FUNZIONE DELLA DIMENSIONE DEGLI ELEMENTI
3. ADEGUAMENTO DI INVESTIMENTO MAGGIORE O MINORE A SEI MIGRARI

CONTROLLO E FINITURA

1. A RIFREDDAMENTO AVVENUTO CONTROLLARE LO SPESORE DEL RIVESTIMENTO
2. PROVVEDERE ALLA PULITURA A EVENTUALI IMPURITÀ O COCCOLATURE DI ZINCO

SALDATURA

D.M. 17/01/2018 - UNI EN ISO 4063 - EN 1017 - EN 2880
UNI 9202 - UNI 9601 - 9602

UNIONI SALDATE



Condizione 11-42
Dimensione s = 0,7t1

NOTE GENERALI

1. TUTTE LE MISURE E QUOTAZIONI DEVONO DA CONTROLLARE E VERIFICARE IN CARTINE, EVENTUALI RIFERIMENTI O DIVERGENZE VENGONO RIPORTATI ALLA D. PRIMA DELL'ESECUZIONE DELLE OPERE
2. LE MISURE E QUOTAZIONI DEVONO FORMI DI RIFERIMENTO NELLE STRUTTURE FAR RIFERIMENTO ALLE TAVOLE
3. INFANTUPE ERE AD ARCHITETTONE, EVENTUALI DIVERGENZE VENGONO RIPORTATE ALLA D. PRIMA DI ESEGUIRE LE OPERE
4. LE QUOTE ALTERNATIVE SONO ESPRESSE IN METRI SALVO DIVERSA INDICAZIONE
5. QUOTE OPERE IN C.A. IN CENTIMETRI
6. QUOTE OPERE IN CARPENTERIA METALLICA IN MILLISECURI
7. TUTTE LE MISURE SONO RIFERITE AL RUSTICO
8. IL PRESENTE ELABORATO GRAFICO DEVE ESSERE INTERPRETATO IN ASSOCIAZIONE A TUTTI I DISegni IMPANTISTICI ED ARCHITETTONE
9. ESEGUIRE A REGOLA DATTI LE SOTTOFOCANDI IN MODO DA GARANTIRE UNOMOGENEA DISTRIBUZIONE DEL CARICO
10. OVE SI RENDA NECESSARIO IL COTI DI TEMPI DIVERSI DI ELEMENTI STRUTTURALI SOLIDALI FAR RIFERIMENTO ALLO SCHEMA DI POSIZIONE
11. TUTTI GLI OPERI DEVONO ESSERE ACCURATAMENTE VERIFICATI
12. SOVRAPPONIMENTO MINIMA PER RETI ELETTRODINAMICHE 2 MIGLIE. SE NON SPECIFICATO OVERAMENTE
13. TUTTI GLI OPERI DEVONO ESSERE ACCURATAMENTE VERIFICATI
14. PRIMA DEI GETTI AVVENIRE LA DIREZIONE LAVORI
15. NON AGGIUNGERE ALCUNA IN CARTINE ALLE FORNITURE DI CALCESTRUZZO
16. TUTTI GLI OPERI DEVONO ESSERE ACCURATAMENTE VERIFICATI
17. PER I PRELIVI IN CARTINE DI CLASSE A RIMUOVERE FAR RIFERIMENTO A QUANTO DISPOSTO AL CAPITOLO 11 - D.M. 17/01/2018

[illegible]